



FORD PERFORMANCE

M-1447-F15B24, FBC124
2024MY → F-150
Black Ovals With and Without Camera Provision Kit

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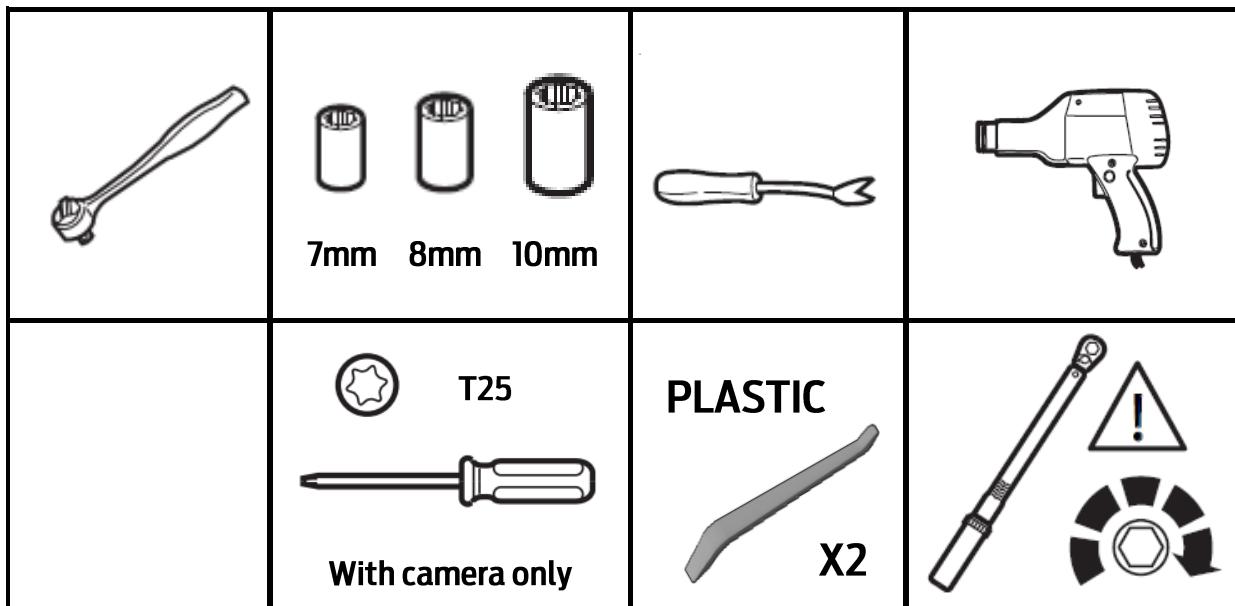
PRIOR TO INSTALLATION READ THESE INSTRUCTIONS COMPLETELY
For questions, Call the FORD PERFORMANCE Techline 1-800-367-3788

Please visit <https://www.performanceparts.ford.com> for warranty information

Kit contents:

Description	Quantity
F-150 Black Oval - Grille	1
F-150 Black Oval - Tailgate	1

Special Tool(s) / General Equipment:



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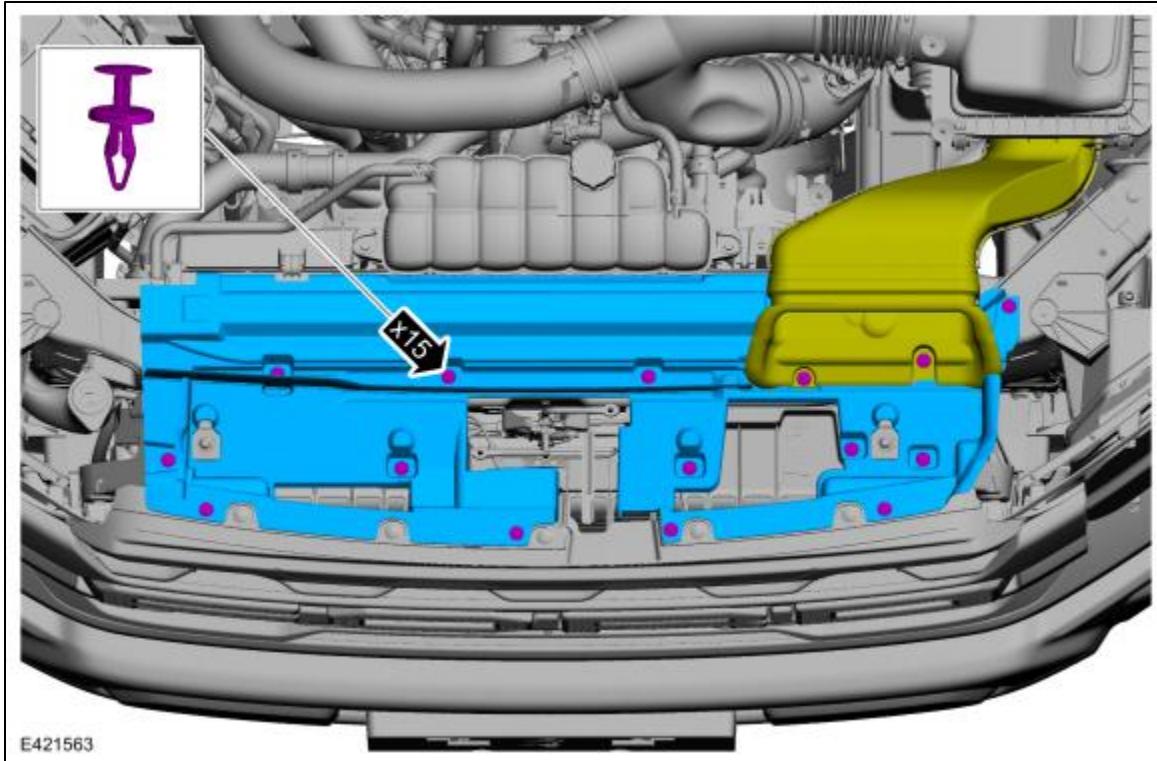
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Removal

NOTE: Removal steps in this procedure may contain installation details.

1. Remove the push pin retainers, position aside the air intake duct, and remove the air deflector.



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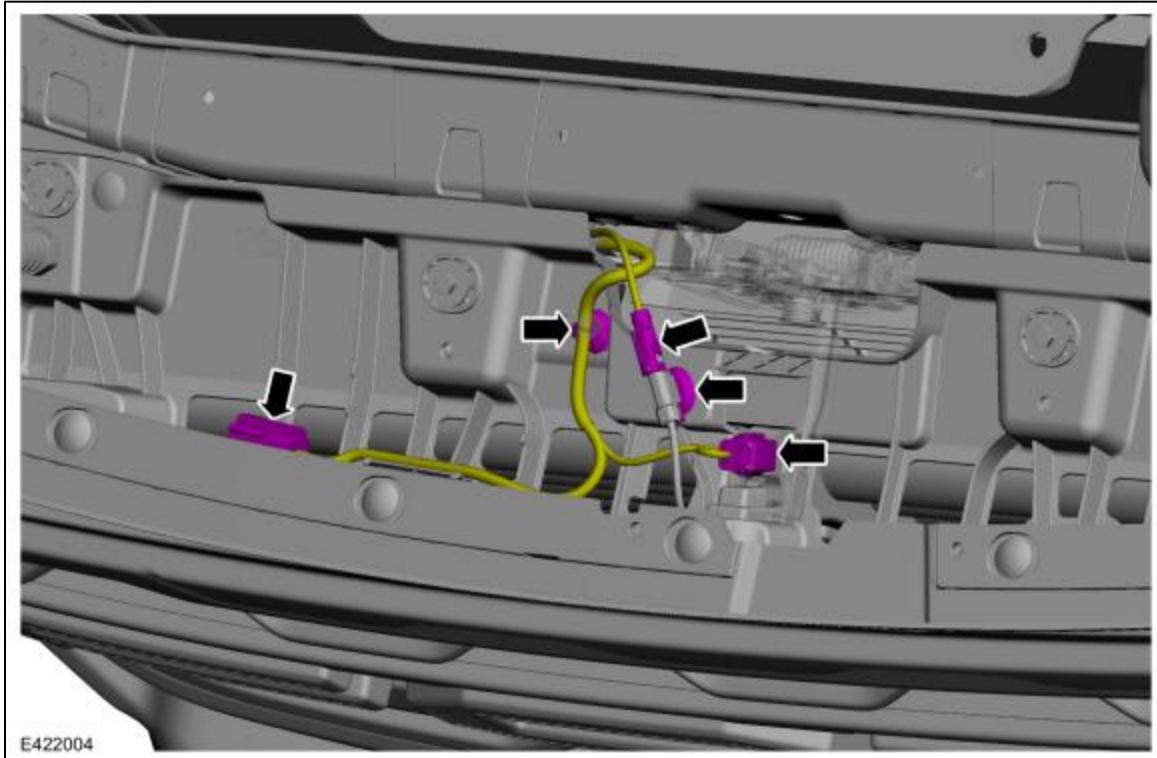


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2. If equipped.
Detach the wiring harness clips and disconnect the electrical connectors.



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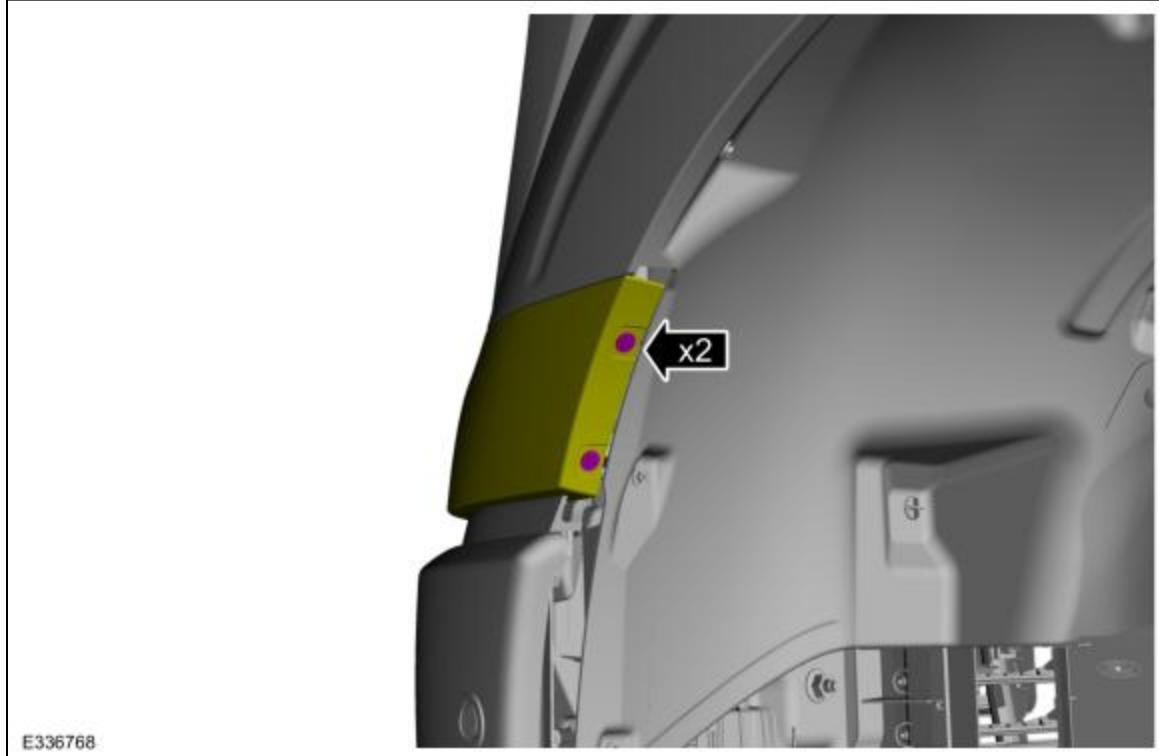
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3. On both sides remove the 2 screws.

Torque: 15 lb.in (1.7 Nm)



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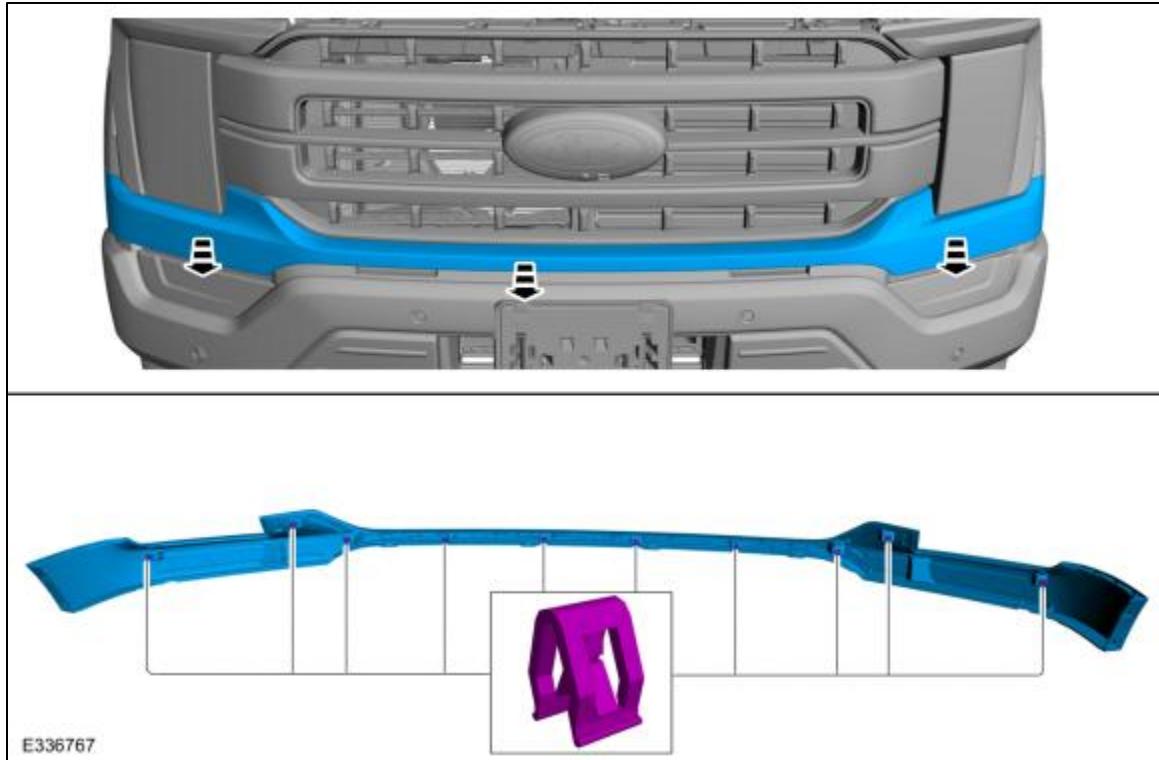


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4. Remove the front bumper upper cover trim panel by pulling outward.



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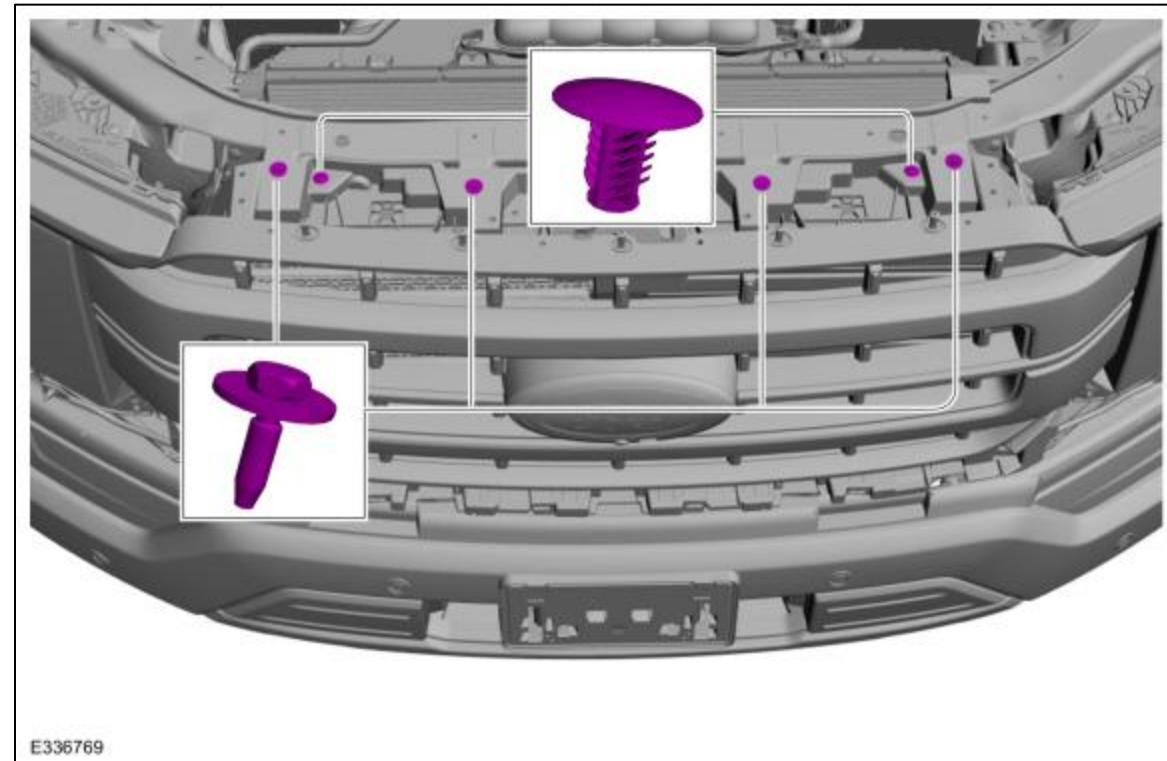


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5. Remove the (4) bolts and the (2) pin-type retainers.



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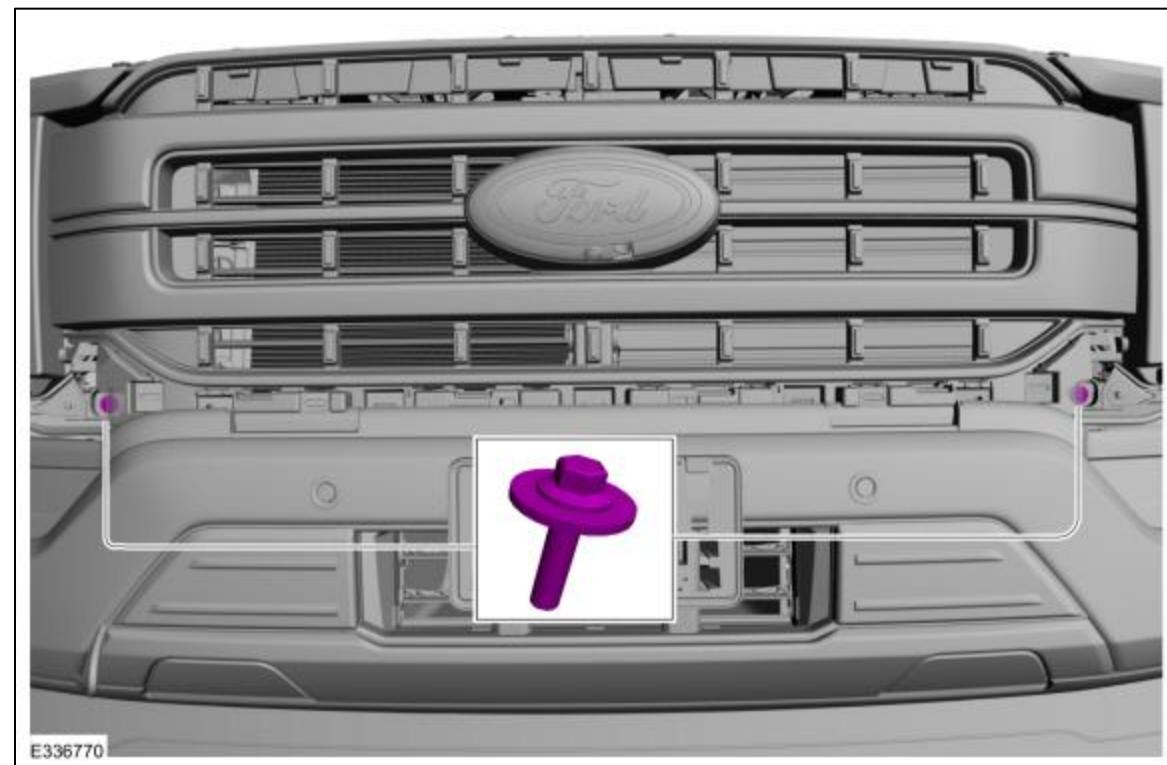


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6. Remove the active grille shutter mounting bolts.



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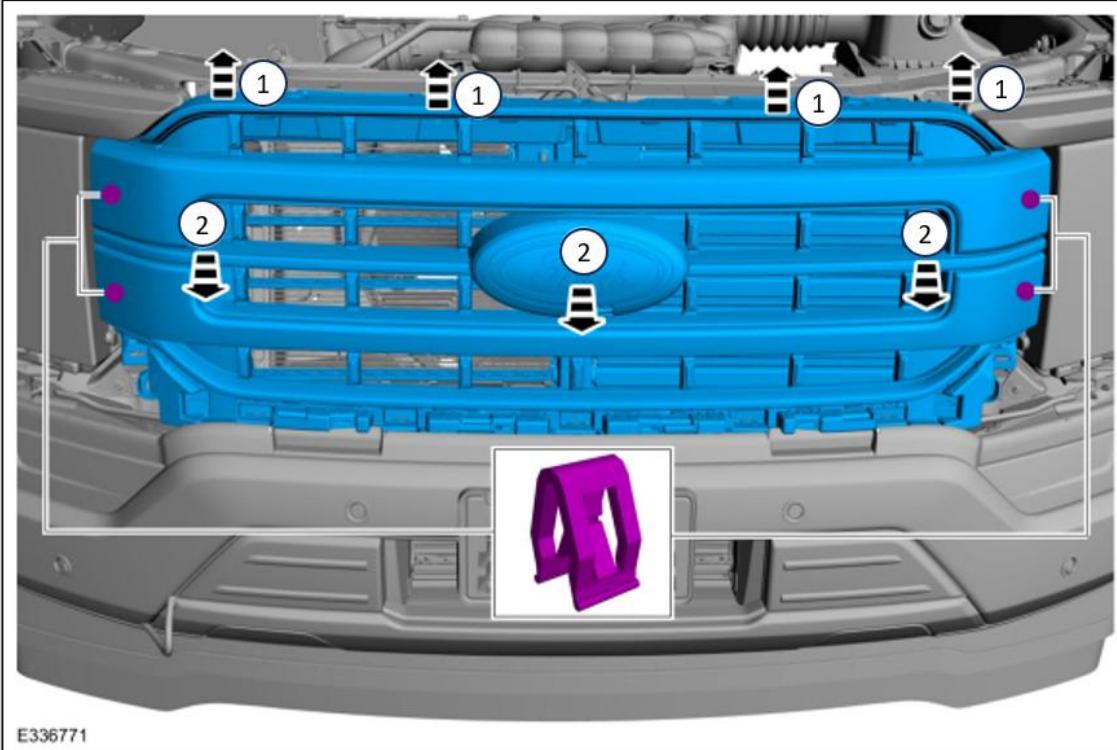
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7.

1. Pull up to disengage the locating pins along the top of the grille.
2. Pull forward on the center of the grille to remove.



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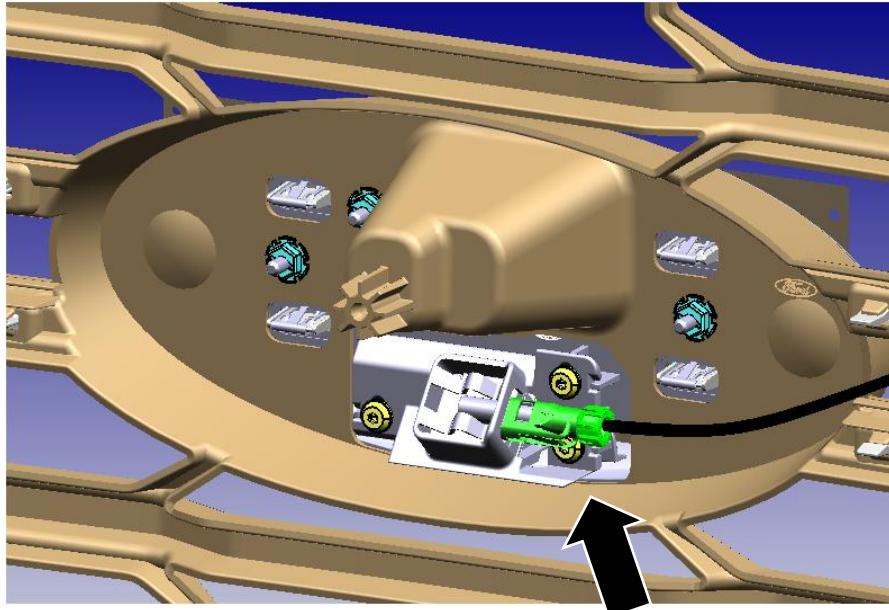
WITHOUT FRONT CAMERA

8. Use a 10mm socket to remove the (3) nuts on the backside of the grille then remove the oval badge. Replace with oval badge from kit.



WITH FRONT CAMERA

8. Disconnect connector to camera



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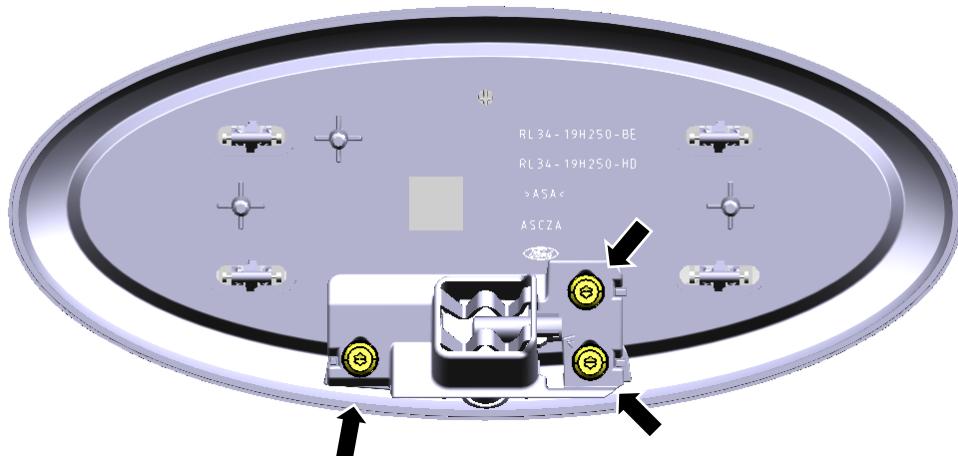
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9. Use a 10mm socket to remove the (3) nuts on the backside of the grille then remove the oval badge.



10. Use a T25 to remove the (3) M5 screws



11. Remove the camera bracket and the camera. Retain the screws, camera bracket and camera.

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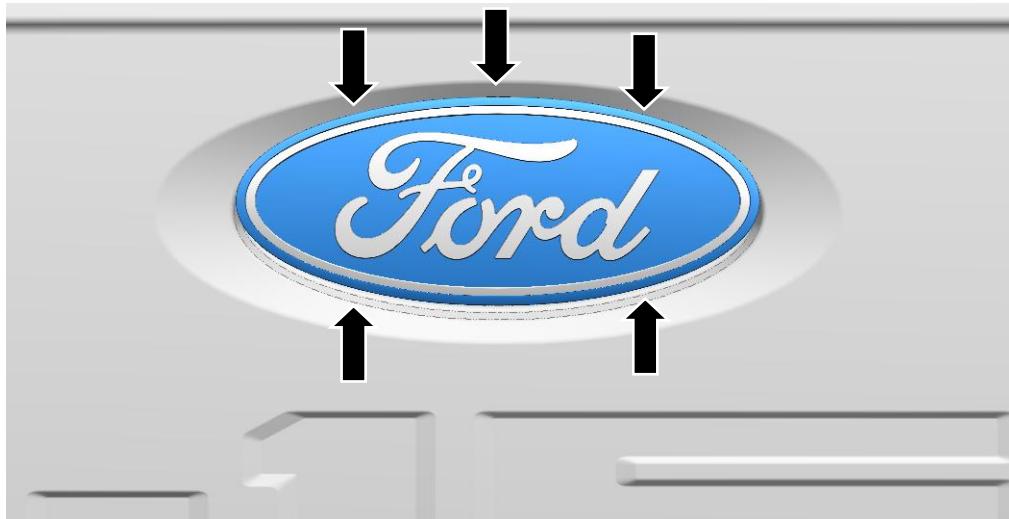
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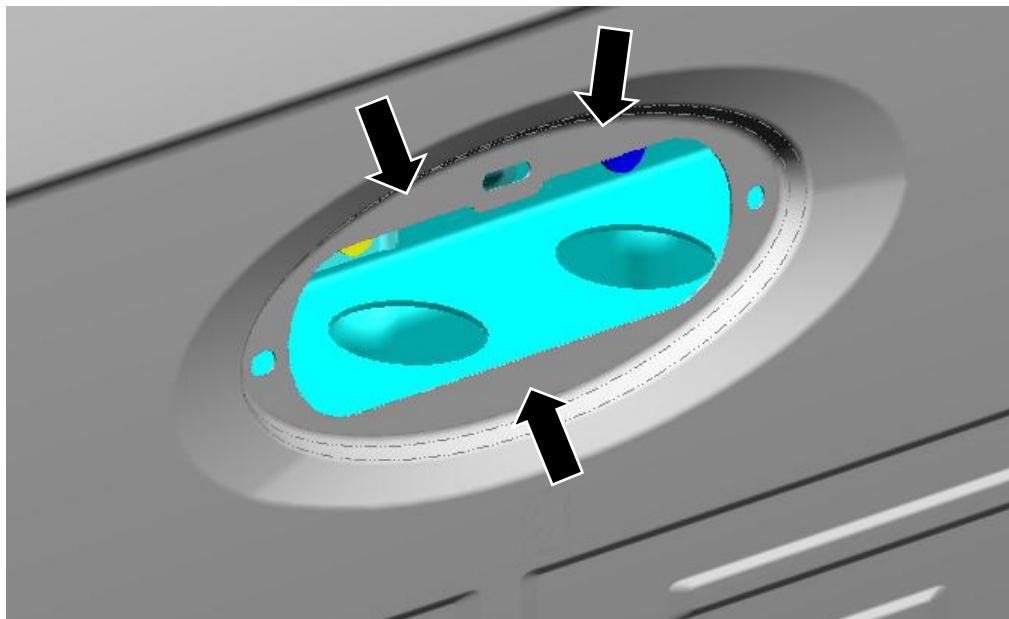
Removal – Tailgate Oval

1. Using 2 plastic pry tools carefully pry oval outward. Clip locations at rear side are as shown.



2. Remove any remaining tape in the areas indicated.

NOTE: A heatgun may be used to loosen the adhesive.



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Installation

1. Using diluted rubbing alcohol (50/50) remove any remaining adhesive residue.
2. To install Black Ovals from kit, reverse the removal procedure.
 - For the front oval, install the camera, camera bracket and the (3) M5 screws retained earlier.
 - For rear oval, press to insure all 5 clips are snapped into place.

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