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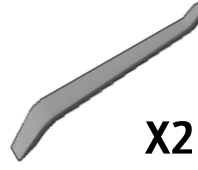

**PRIOR TO INSTALLATION READ THESE INSTRUCTION COMPETELY**  
 For questions, Call the FORD PERFORMANCE Techline 1-800-367-3788

Please visit <https://www.performanceparts.ford.com> for warranty information

## Kit contents:

Description	Quantity
F-150 Black Oval - Grille	1
F-150 Black Oval - Tailgate	1

## Special Tool(s) / General Equipment:

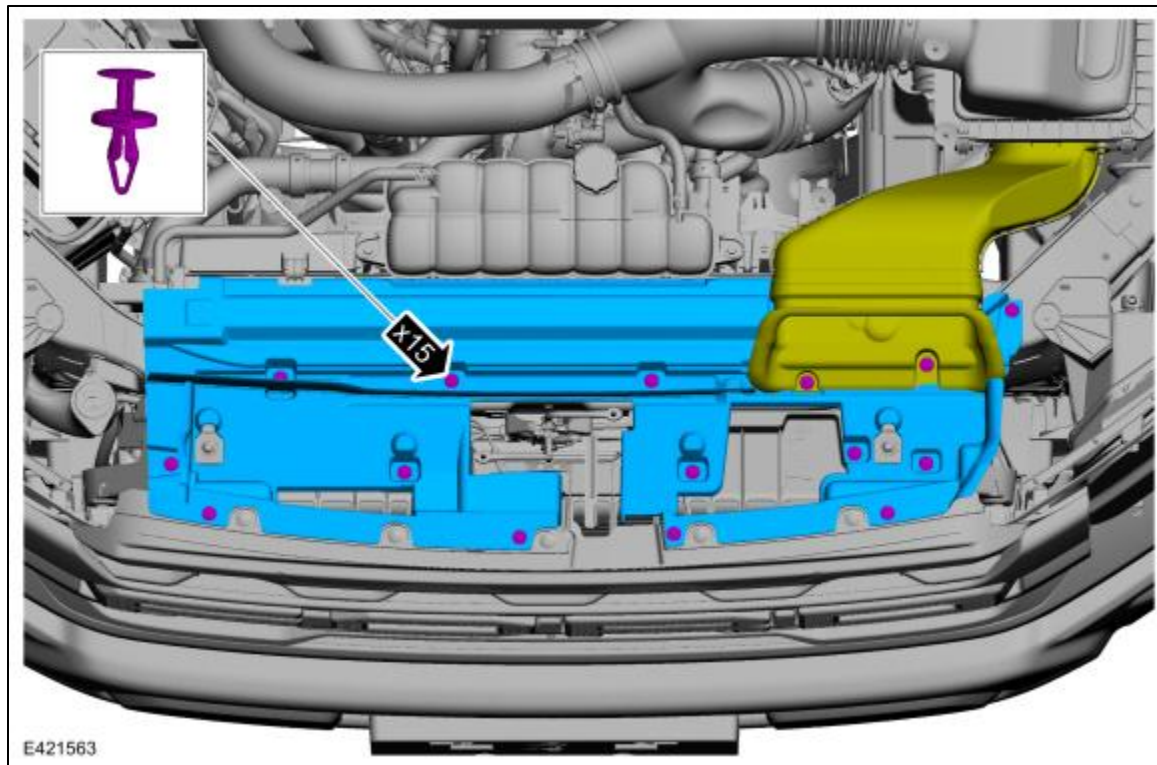
	 7mm 8mm 10mm		
	 T25  With camera only	PLASTIC  X2	

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## Removal

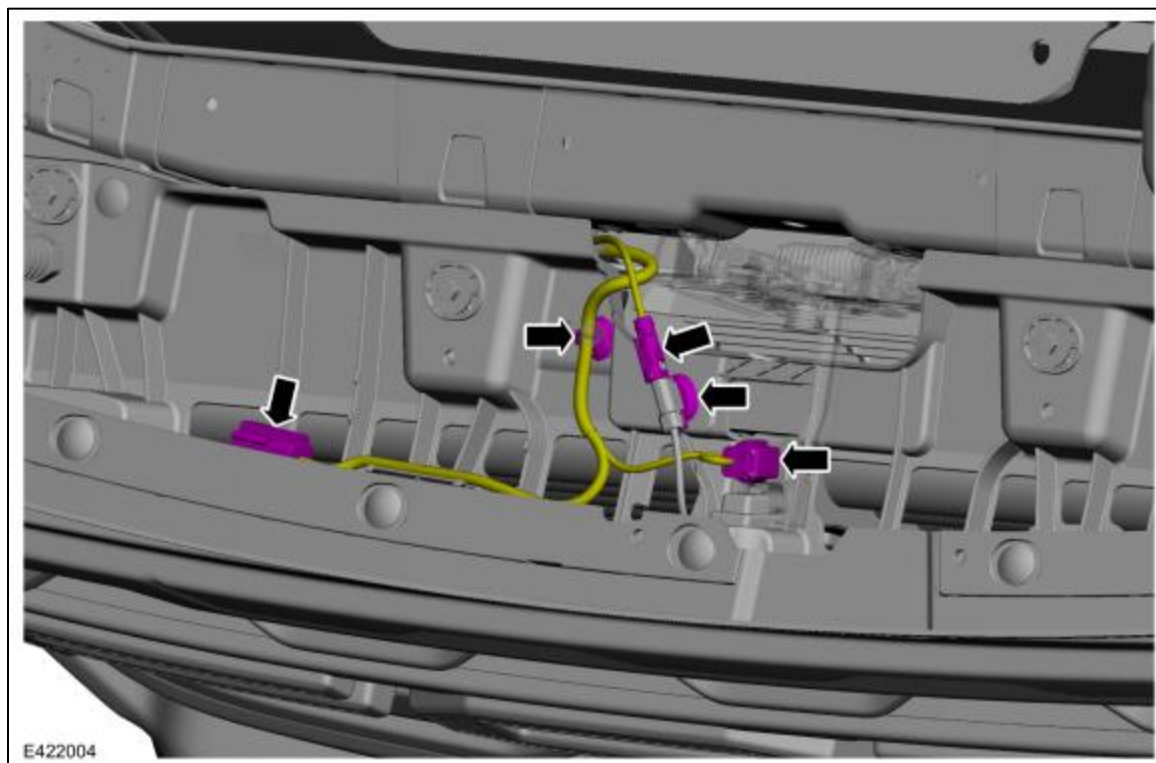
**NOTE:** Removal steps in this procedure may contain installation details.

1. Remove the push pin retainers, position aside the air intake duct, and remove the air deflector.



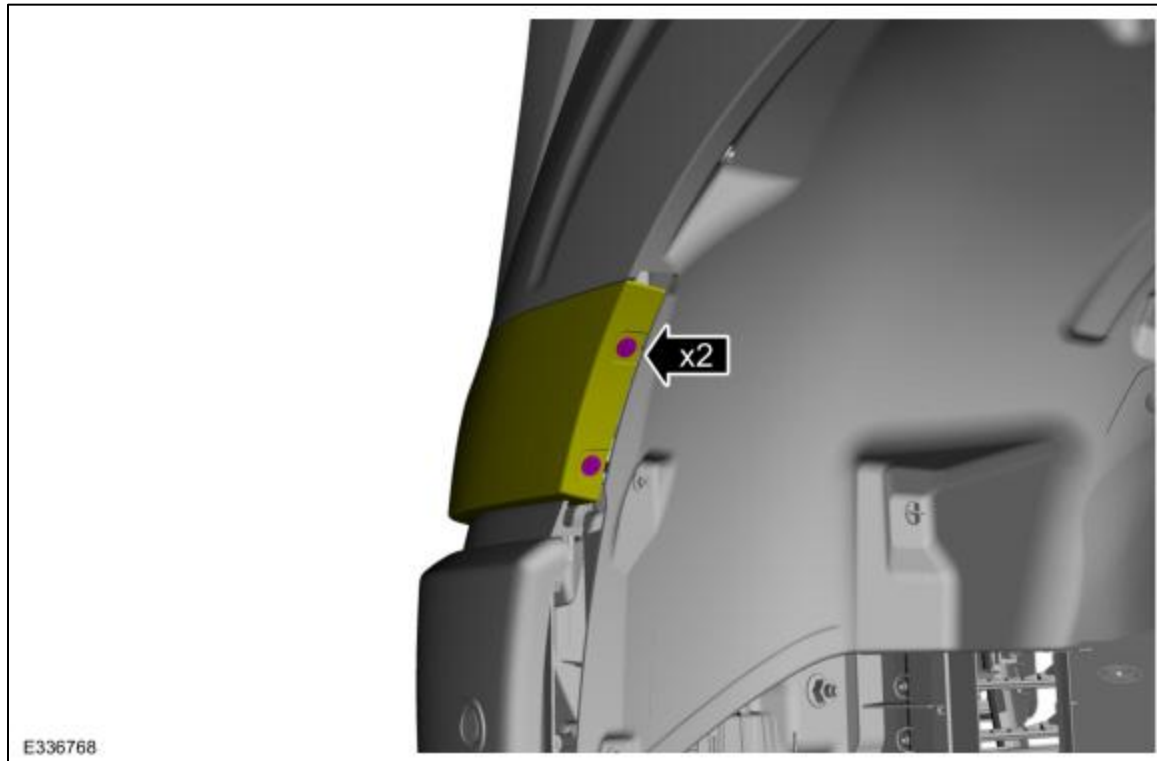
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2. If equipped.  
Detach the wiring harness clips and disconnect the electrical connectors.



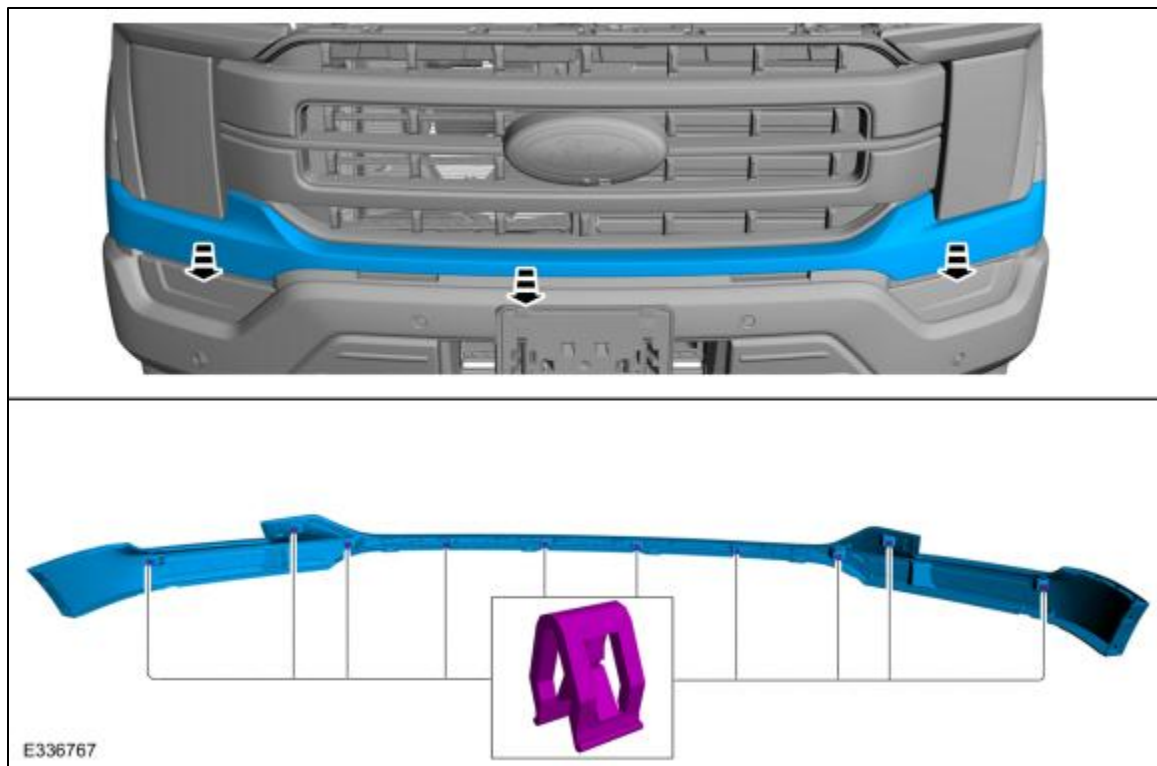
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3. On both sides remove the 2 screws.  
*Torque: 15 lb.in (1.7 Nm)*



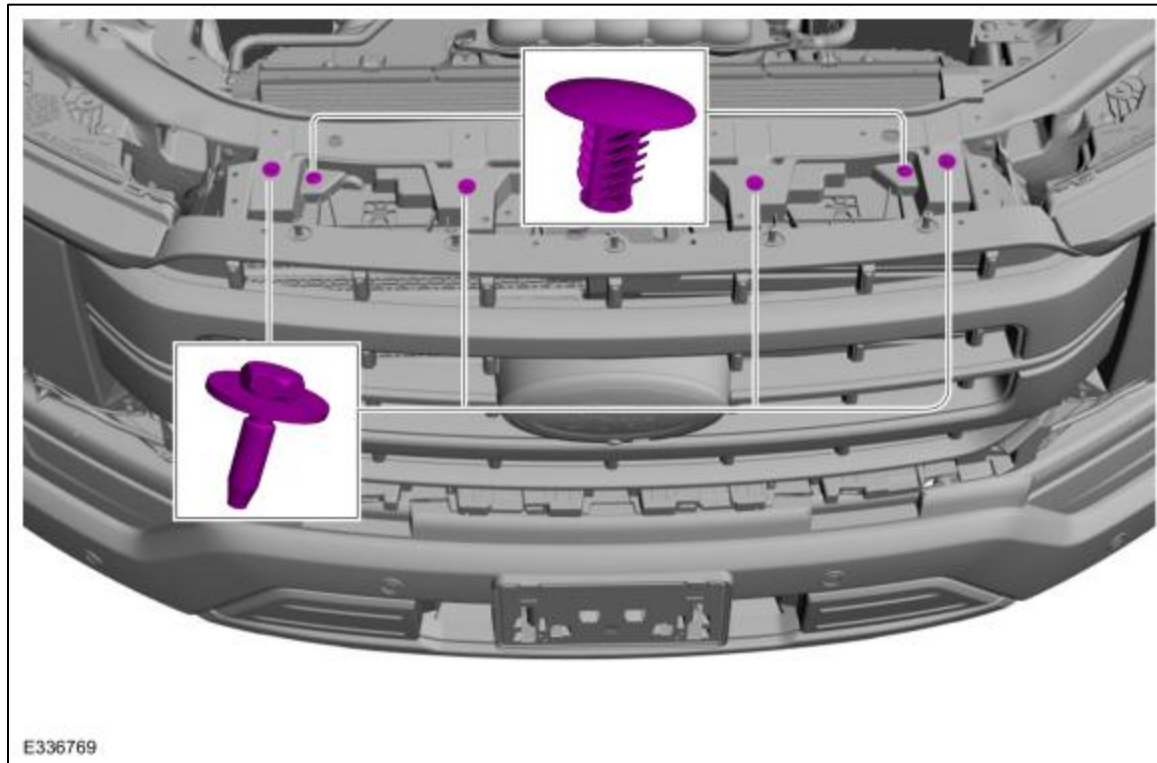
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4. Remove the front bumper upper cover trim panel by pulling outward.



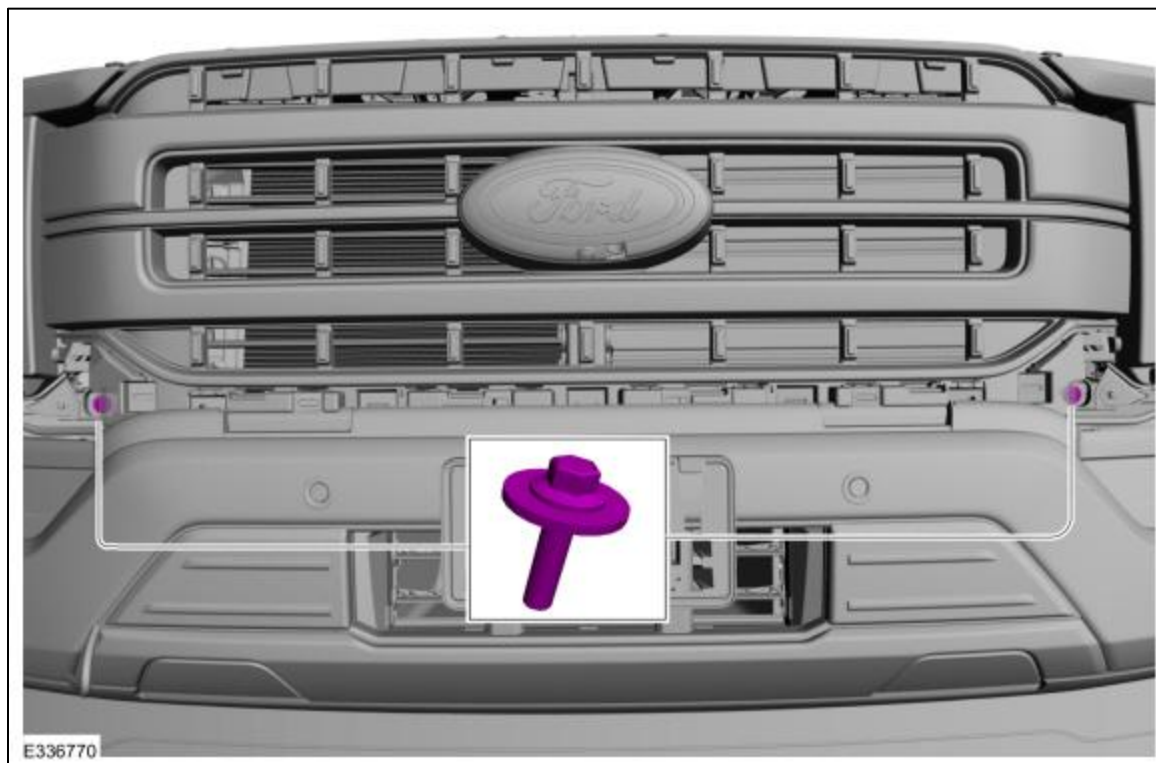
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5. Remove the (4) bolts and the (2) pin-type retainers.  
*Torque: 36 lb.in (4.1 Nm)*



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6. Remove the active grille shutter mounting bolts.  
*Torque: 159 lb.in (18 Nm)*



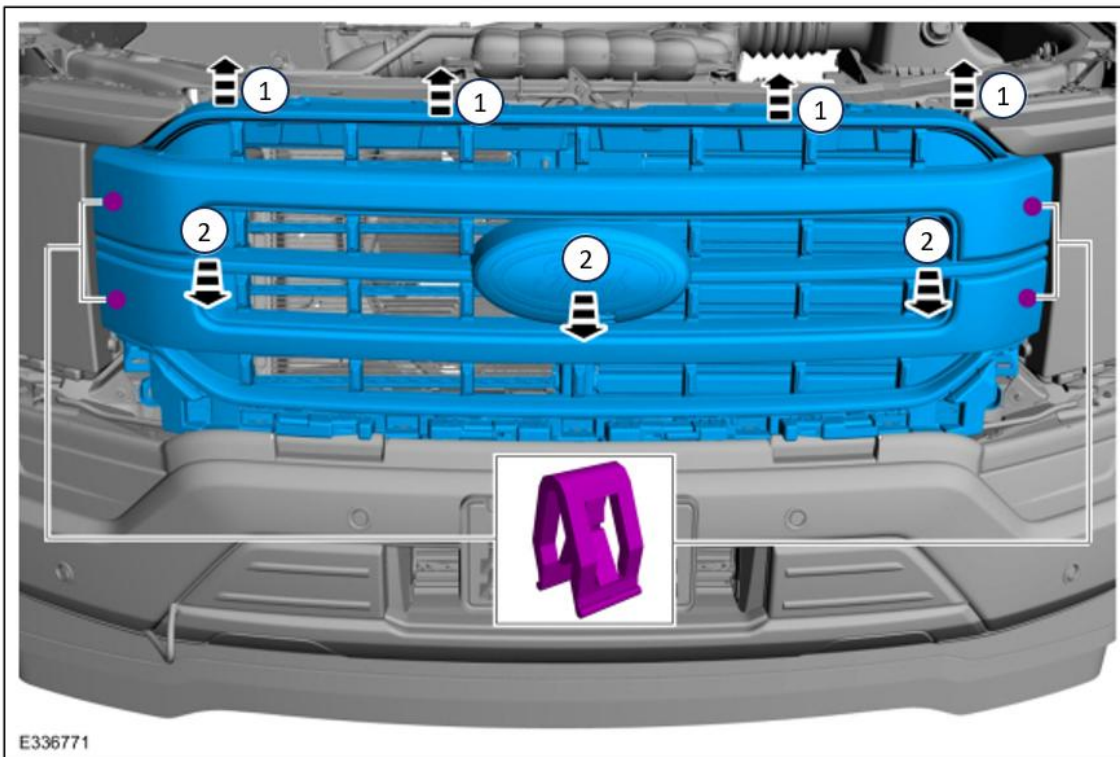
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7.

1. Pull up to disengage the locating pins along the top of the grille.
2. Pull forward on the center of the grille to remove.

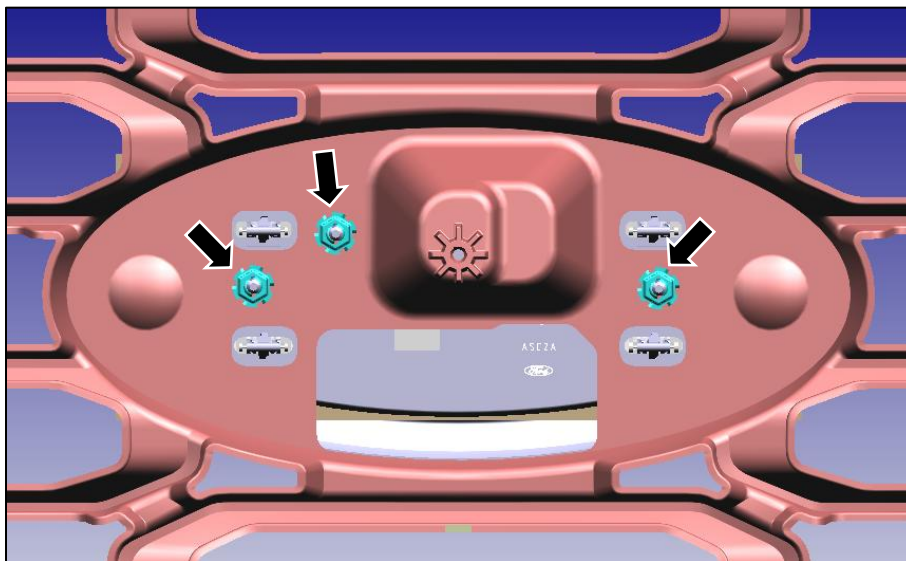




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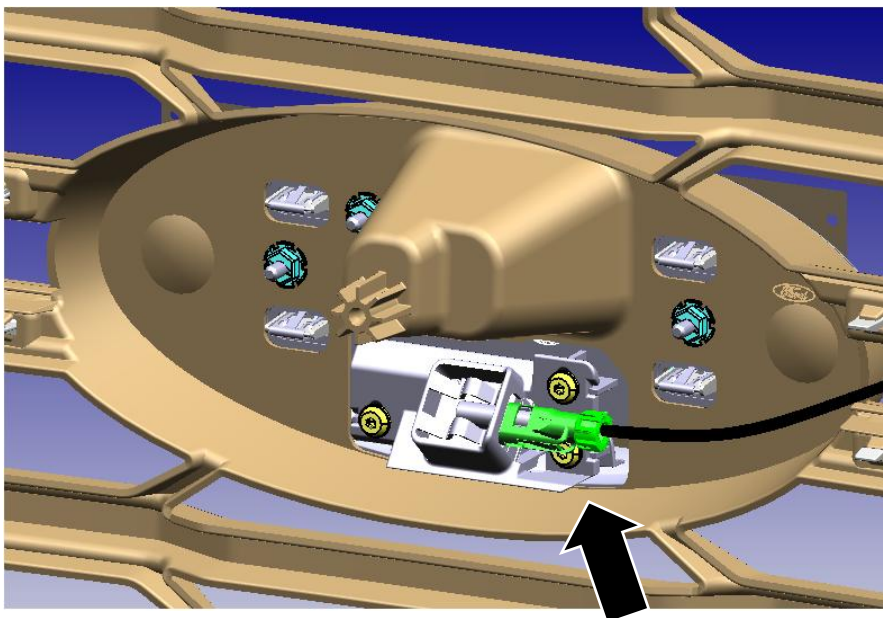
#### WITHOUT FRONT CAMERA

8. Use a 10mm socket to remove the (3) nuts on the backside of the grille then remove the oval badge. Replace with oval badge from kit.



#### WITH FRONT CAMERA

8. Disconnect connector to camera



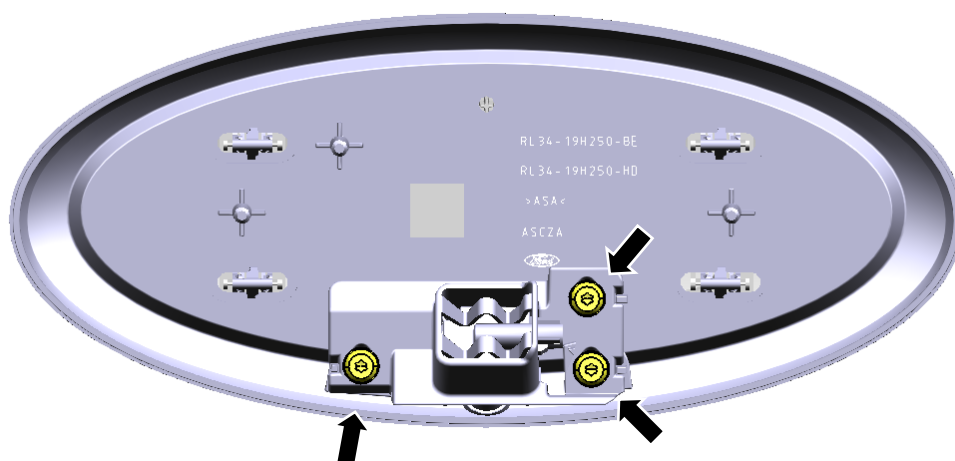
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9. Use a 10mm socket to remove the (3) nuts on the backside of the grille then remove the oval badge.



10. Use a T25 to remove the (3) M5 screws

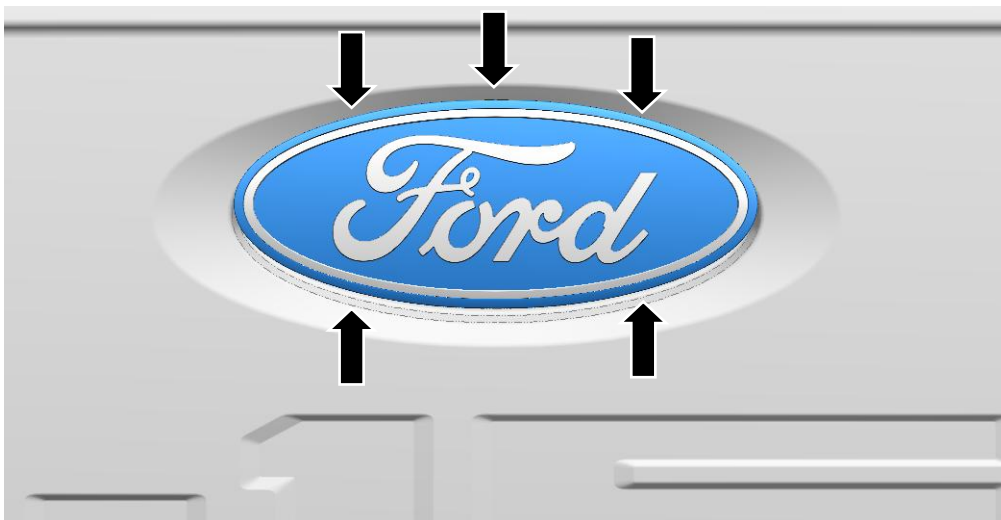


11. Remove the camera bracket and the camera. Retain the screws, camera bracket and camera.

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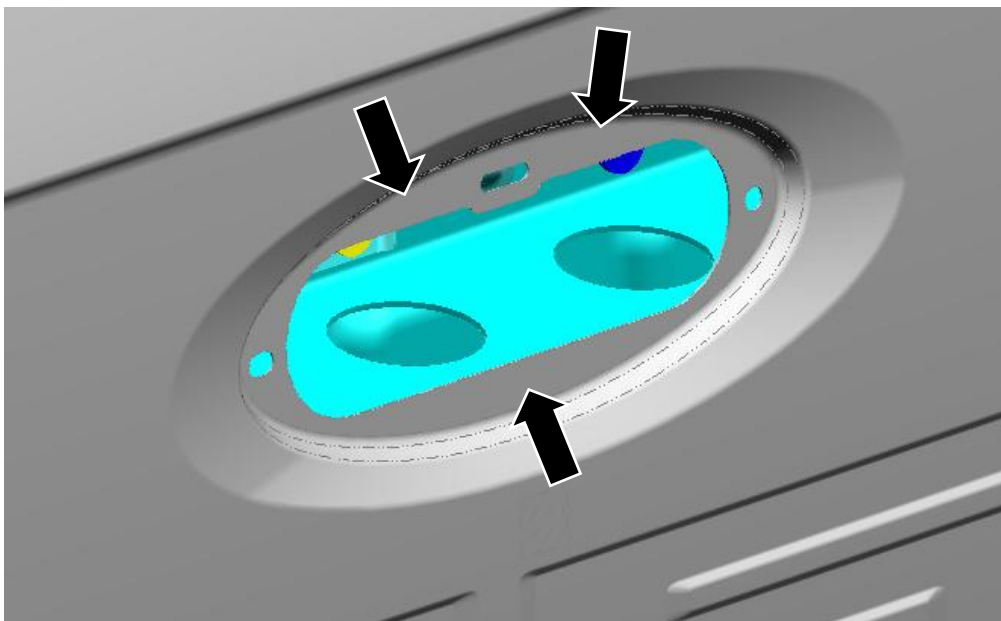
### Removal – Tailgate Oval

1. Using 2 plastic pry tools carefully pry oval outward. Clip locations at rear side are as shown.



2. Remove any remaining tape in the areas indicated.

**NOTE:** A heatgun may be used to loosen the adhesive.





M-1447-F15B24, FBC124

2024MY→ F-150

Black Ovals With and Without Camera Provision Kit

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## Installation

1. Using diluted rubbing alcohol (50/50) remove any remaining adhesive residue.
2. To install Black Ovals from kit, reverse the removal procedure.
  - For the front oval, install the camera, camera bracket and the (3) M5 screws retained earlier.
  - For rear oval, press to insure all 5 clips are snapped into place.

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